

Blue - ship wk of Oct. 25

Work Order ID 62625

October 5, 2010 11:46:03 AM



Page 1

Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH, Blue

Start Date: 10/05/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/19/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: C2 Date: 10/10/05 Tooling:

Date:

Run Start



QC: Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-412 CHG006

8/10/10/07

OK for BG 10/10/19

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/14/20

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/10/07

(+0)

62619

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

**Work Order ID 62625**

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Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH, Blue

Start Date: 10/05/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/19/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-642-412

Location: NYPPP Rev: 2*slilas*

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

*ch 10/11/09 MF 10-11-9*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 62625

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue




Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No				Each	208.0000	8	8			

### Location

### Loc Qty

### Loc Code

ST354

208

112431

1

114522

7

114941

200

AN4-6A

Purchased

No

Each

1,089.000

12

12

Bolt

### Location

### Loc Qty

### Loc Code

ST356

1089

112933

96

113149

17

114523

2

114615

1

114941

173

115108

300

115457

500

AN4C5A

Purchased

No

Each

491.0000

1

1

BOLT

### Location

### Loc Qty

### Loc Code

ST346

491

110552

4

112243

487

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 62625



Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

5 AN5-11A  
  
Bolt

Purchased No

Each 134.0000 8 8



*Cu*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	117	
115374	117	
ST338	17	
115422	17	

*M115374*

8 AN5-12A  
  
Bolt

Purchased No

Each 86.0000 4 4



*Cu*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338	86	
112314	86	

*M112314*

5 AN5-13A  
  
Bolt

Purchased No

Each 40.0000 4 4



*Cu*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338	40	
115316	40	

*M115316*

~~AN060C4T6~~ NAS1149C0463 R  
  
washer

Purchased No

Each 100.0000 1 1



*M115358 R10/10/20*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST346	100	
100993	100	

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD16 NAS1149D0363J Purchased No

Each 8.0000 8 8



Washer



M110622

Location

Loc Qty

Loc Code

ST  
107715  
ST335  
105792

6  
6  
2  
2

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

AN960JD416 NAS1149D0463J Purchased No

Each 24.0000 24 24



Washer



M115647 10X

M11562214

Location

Loc Qty

Loc Code

ST300  
113288

24  
24

\_\_\_\_\_  
\_\_\_\_\_

AN960JD5T6 NAS1149D0563J Purchased No

Each 34.0000 8 8



Washer



M114742 6/14/20 ①

Location

Loc Qty

Loc Code

ST  
103694  
107534  
109287

34  
18  
12  
4

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 62625

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue



Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

D206-642-441

Manufactured No

Each

6.0000

1

1



Replacement Skidtube



B62619 10/11/10

Location

Loc Qty

Loc Code

FG081

6

24739

1

30265

1

30266

1

30940

1

31066

1

35469

1

D206-648-013

Manufactured No

Each

2.0000

1

1



GHW Modification



B62644 10/10/10

Location

Loc Qty

Loc Code

FG120

2

42315

1

47600

1

ATT: BLUE LUG

D2652

Manufactured No

Each

201.0000

16

16



Bushing



G2609 10/14/10

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

157

61645

157

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 62625

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

Each

513.0000

10

10

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

463

61331

463

D2932-2

Manufactured No

Each

7.0000

1

1

Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

3

41440

1

62113

2

ST428

4

60253

4

ATT: BLUE

D2933-2

Manufactured No

Each

2.0000

1

1

Saddle RH In, 206

Location

Loc Qty

Loc Code

ST428

2

41129

1

61576

1

ATT: BLUE

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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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Work Order ID: 62625

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

Each

36.0000

2

2



Saddle Spacer

Location

Loc Qty

Loc Code

FG  
31929  
ST031  
59641

6  
6  
30  
30

22.0000

2

2



D2935

Manufactured No

Each

22.0000

2

2



Saddle Spacer

Location

Loc Qty

Loc Code

ST028  
59642

22  
22

1.0000

1

1



D2938-2

Manufactured No

Each

1.0000

1

1



Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421  
61596

1  
1

2.0000

1

1



ATT: BLUE

D2939-2

Manufactured No

Each

2.0000

1

1



Saddle RH In, 206

Location

Loc Qty

Loc Code

ST428A  
58268  
62120

2  
1  
1

ATT: BLUE

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 62625

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

Each

21.0000

1

1



Tow Ring



62627 *Per/p25*

Location

Loc Qty

Loc Code

ST464

21

42211

1

43308

1

50387

15

53351

4

ATT: BLUE

D3413-1

Manufactured No

Each

33.0000

1

1



Ring



*Ca*

Location

Loc Qty

Loc Code

ST473

33

51586

1

53446

15

61322

17

*53446*

ATT: BLUE

D3456-1

Manufactured No

Each

21.0000

1

1



Washer



*Per/p20*

Location

Loc Qty

Loc Code

ST058

21

54692

21

*54692*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

29.0000

2

2

Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST059

19

45913

1

52981

18

MS21042L3

Purchased

No

Each

2,668.000

8

8

Nut

Location

Loc Qty

Loc Code

ST300

2668

114523

49

114784

1619

115835

1000

MS21042L4

Purchased

No

Each

4,434.000

12

12

Nut

Location

Loc Qty

Loc Code

ST300

4434

113422

68

114523

8

114718

16

114784

32

115108

1310

115589

1900

115621

1100

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W/O:		WORK ORDER CHANGES					
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Parent Item Name: Skidtube RH, Blue

Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

813.0000

1

1



Nut



*Signature* 10/19/20 (1)

Location

Loc Qty

Loc Code

FG	40
104603	40
ST301	773
112492	25
113069	8
114523	440
114784	300

*1114523*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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